POLYGARD™ MTX 5091

5mm Epoxy Mortar with Aliphatic Polyurethane finish – Non-slip



DESCRIPTION

5mm thick heavy-duty epoxy mortar topping with aliphatic polyurethane, non-slip finish.

USES

Suitable for use in interior and exterior, heavy traffic areas in all industries for manufacturing, packing and warehouse areas in food manufacturing plants, plating and processing plants, pharmaceutical plants, wafer fabrication plants, electronics and computer manufacturing plants, printing and packaging plants, aircraft and aerospace industries.

BENEFITS

- Chemical resistance.
- Withstands light forklift traffic.
- Suitable for areas exposed to UV and sunlight.

TECHNICAL DATA

After 7 days cure @ 28°C			
Compressive Strength(ASTM C-579)	9800psi (67.6 MPa)	Tensile Strength(ASTM C-307)	
Flexural Strength(ASTM D-790)	4200psi (29 MPa)	Hardness(ASTM D-2240/Shore D)	87
Abrasion Resistance(ASTM D-4060, CS-17 Wheel)	0.1g max wt. Loss @ 1000g loading	Bond Strength(ASTM D-4541)	>400psi (100% concrete failure)
Flexural Modulus Of Elasticity 2.0 x 10⁶psi (ASTM D-790)		Coefficient Of Expansion3.5 x 10 ⁻⁵ in/in ⁰ C (ASTM E-831)	
Temperature Resistance	80°C (Continuous Exposure)	Water Absorption	0.2%

SYSTEM STRUCTURE		PROCESS	PRODUCT/EQPT	DOSAGE
Existing Concrete		Degreasing (if necessary)	Degreaser	
Shot Blasted Surface		Shot Blasting	Blastrac 1-10D	
Epoxy Tack Coat ————Epoxy Mortar Base		Tack Coat	EP 814	
	Epoxy Grout Coat	Mortar Base	EP 816 & Filler #7	Contact Us For More Details
	Epoxy Tie Coat Aliphatic PU Coating	Grout Coat	EP 816 & Filler #8	
		Tie Coat (light broadcast)	EP 816	
		Aliphatic Polyurethane finish (non-slip)	PU 913	
NOTE: POLYGARD™ MTX 5091 should not Temperatures should not fall below 10				

APPLICATION

SUBSTRATE REQUIREMENTS / PREPARATION

- Concrete floor must be waterproofed and graded to specified levels and falls.
- Concrete floor shall be cured for minimum 21 days.
- Chip off all cement droppings and cement overpours.
- Degrease oil/grease contaminants with industrial degreaser.
- Shotblast surfaces to achieve suitable surface profile.
- · Remove dust with industrial vacuum prior to application of coating.

APPLICATION PROCEDURES

- Apply Polygard EP814 epoxy tack coat.
- Immediately apply Polygard EP816 as mortar base using power trowel and allow to dry for 6 hours.
- Apply Polygard EP816 as grout coat and allow to dry for 6 hours.
- Apply Polygard EP816 tie coat and allow to dry for 6 hours.
- Apply 1 coat Polygard Aliphatic PU913 non-slip finish within 24 hours after applying tie coat.
- Allow 24 hours drying time before opening to light foot traffic and 7 days for chemical service conditions.

SAFETY REQUIREMENTS

Products contain epoxy resin, amines and isocynates. Do not take internally. May irritate eyes and skin. Protective clothing and gloves are recommended to prevent sensitization to these materials. In case of eye contact, flush with soap and clean water and seek medical attention.

TECHNICAL ASSISTANCE

POLYGARD™ MTX 5091 Floor System should be applied by specialist applicators. Technical advice or assistance on suitability of system for specific application and end-user requirements are available from POLYMER INTERNATIONAL HOLDING PTE LTD. Individual Product Data Sheets are available upon request.

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