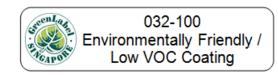
ECOGARD® RAC 8500

500 microns High Build Epoxy Floor Coating





DESCRIPTION

A 500 microns thick high build, light to medium duty, epoxy coating system, available in a range of colours.

USES

Suitable for light to medium-duty applications in clean rooms, laboratories, packing areas, assembly areas and medium-duty manufacturing areas in pharmaceutical plants, dry food manufacturing plants, wafer fabrication plants, electronics and computer manufacturing plants, printing and packaging plants, aircraft and aerospace industries.

BENEFITS

- Economical solventless system.
- Chemical resistant and easy to maintain.
- Quick installation, excellent for quick turnaround jobs.

TECHNICAL DATA

| Number of coats | 3 |
|---|---------------------------------|
| Dry Film Thickness | . 500 microns. |
| Finish | Gloss. |
| Abrasion Resistance(ASTM D 4060, CS17 wheel @1000g loading) | 0.1g max weight loss. |
| Bond Strength (ACI Committee #503) | >400psi (100% concrete failure) |

| SYS | STEM STRUCTURE | PROCESS | PRODUCT/EQPT | DOSAGE |
|--|----------------------|---|-------------------|--------------------------------|
| | | Degreasing (if necessary) | Degreaser | |
| Light Blasted Surface Epoxy Primer | | Shot Blasting | Blastrac 1-10D | Contact Us For More Details |
| | | Epoxy Primer | EP824 | |
| | Epoxy Grout Coat | Epoxy Grout Coat | EP826 & Filler #8 | |
| | Epoxy Finishing Coat | Epoxy Finishing Coat | EP822 | |
| | | NOTE: | - | |
| | | ECOGARD® RAC 8500 should not be applied at floor temperatures below 15°C. Temperatures should not fall below 10°C in the 24 hours after application. | | |
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APPLICATION

SUBSTRATE REQUIREMENTS / PREPARATION

- Concrete floor must be waterproofed and graded to specified levels and falls.
- · Chip off all cement droppings and cement overpours.
- Degrease oil/grease contaminants with industrial degreaser.
- Roughen surfaces with heavy-duty diamond disc floor grinder or light shotblasting.
- Remove dust with industrial vacuum prior to application of coating.

APPLICATION PROCEDURES

- Apply Polygard EP824 epoxy primer and allow to dry for a minimum of 6 hours.
- Apply Polygard EP826 epoxy grout coat and allow to dry for minimum 6 hours.
- Apply Polygard EP822 epoxy finish coat.
- Allow 24 hours drying time before opening to light foot traffic and 7 days for chemical service conditions.

SAFETY REQUIREMENTS

Products contain epoxy resin and amines. Do not take internally. May irritate eyes and skin. Protective clothing and gloves are recommended to prevent sensitization to these materials. In case of eye contact, flush with soap and clean water and seek medical attention.

TECHNICAL ASSISTANCE

ECOGARD® RAC 8500 Floor System should be applied by specialist applicators. Technical advice or assistance on suitability of system for specific application and end-user requirements are available from **POLYMER INTERNATIONAL HOLDING PTE LTD**. Individual Product Data Sheets are available upon request.

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POLYMER INTERNATIONAL HOLDING PTE LTD 289, Kaki Bukit Ave. 1, Shun Li Industrial Park, Singapore 416079

SINGAPORE Tel: (65) 6749 3113 Fax: (65) 6749 3990 Email: sales@polymer-international.com SELANGOR Tel: (603) 5121 3388 Fax: (603) 5121 6113 Email: pam@polymer-international.com JOHOR BAHRU : Tel: (607) 358 5755 Fax: (607) 358 4757 Email: paj@polymer-international.com **THAILAND** Tel: (66) 85 661 1377 Fax: (662) 905 3319 Email: patt@polymer-international.com INDONESIA Tel: (62-21) 2928 0744 Email: pai@polymer-international.com **PHILIPPINES** Tel: (63) 916 482 2746 Email: patp@polymer-international.com